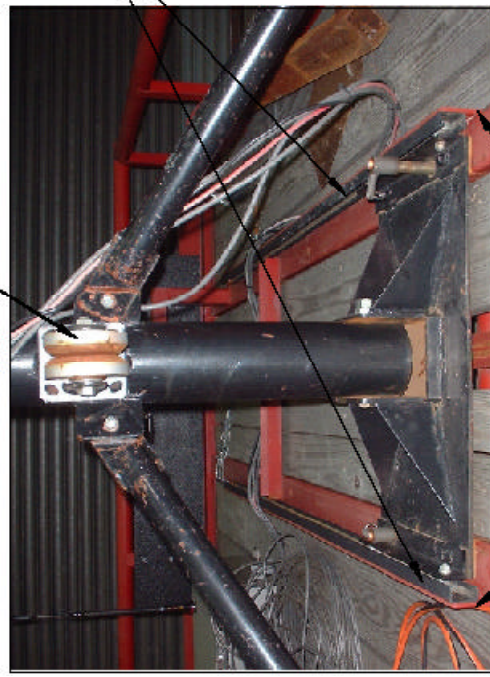
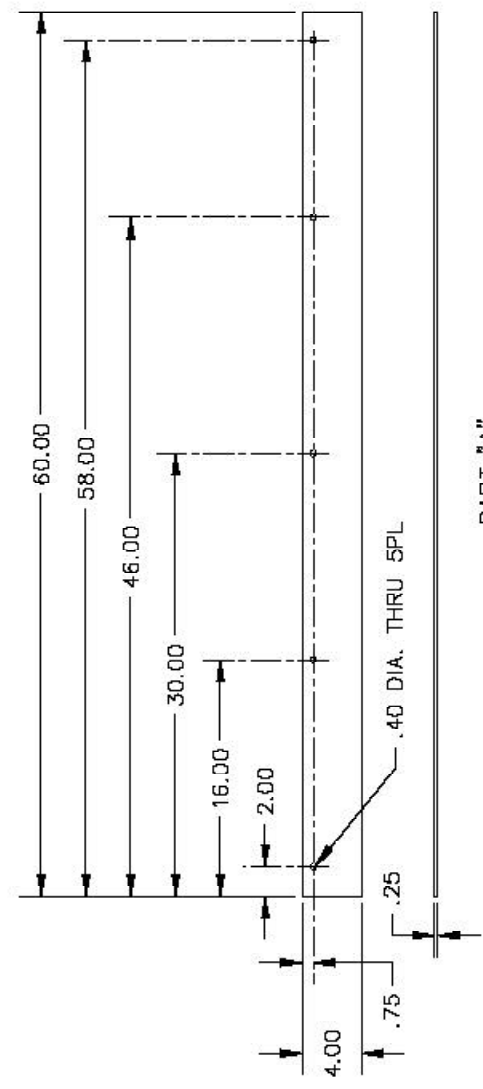


CHANGE LETTER	DWN BY	CHK BY	APPD BY	DATE	DCN & DESCRIPTION

V-GROVE WHEEL TRACK CASTERS PART# 2453T1 (McMASTER)



(2 EACH) TRACK ROLLER PART# 60135K71, RAILS PART# 60135K13, END STOPS PART# 60135K12 (McMASTER)



PART "A"
MATERIAL: 1/4" STEEL PLATE
QTY: 2

ELECTRONICS NOTES: UNLESS OTHERWISE NOTED:	MATERIAL 4 X 60 X 1/4" STEEL PLATE	SHOP NOTES: UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE IN INCHES 2. TOLERANCE ON DIMENSIONS FRACTIONAL ± 1/32 DECIMAL ± .005 ANGULAR ± .01-10° 3. SURFACE ROUGHNESS PER MIL-STD-10 4. REMOVE BURRS AND BREAK SHARP EDGES 1/64" MAX 5. SOAK HEADS PER MIL-STD-9 6. CLEANING BY PART 7 BEFORE PLATING OR ED- VERSION COATING.	USED ON	DRAWN FOR	DATE
			NEXT ASSEMBLY	A. ROGERS	NORTHEAST RADIO OBSERVATORY CORPORATION HAYSTACK OBSERVATORY WESTFORD, MASSACHUSETTS
RESISTORS:	FINISH AND/OR HEAT TREATMENT	DRAWN BY C. GOULD	CHECKED BY	PROJECT	TRACK ROLLER SUPPORT
INDUCTORS:			WEIGHT	ENGINEER	STRUCTURES
CAPACITORS:	SCALE 1/8" = 1"	CLASSIFICATION	MECH ANALYSIS	CAD FILE:	B
				DWG. NO.	PART10
				REV.	